



CYLINDER HEAD, FL

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3853894	2	Cylinder head	
2	3853015	3	Cap plug, Core hole	
3	3853016	2	· Insert, Thermactor hole	
4	3853017	8	· Bushing, Valve guide	
5	3852650	2	Cap plug, Core hole	
6	3853030	8	· Valve seat, Exhaust valve seat	
7	3852769	10	Flange screw, Cylinder head, 4 in	
	3852770	10	Flange screw, Cylinder head, short	
8	3852807	8	Exhaust valve, Exhaust, standard	
	3852808	8	Inlet valve, Intake, standard	
	3853027	X	Exhaust valve, Exhaust, 0.015 in. OS	
	3853028	X	Inlet valve, Intake, 0.015 in. OS	
	3853029	X	Inlet valve, Intake, 0.030 in. OS	
9	3851861	2	Spark plug kit	
10	3852809	8	Valve spring, Valve, exhaust	
	3852810	8	Valve spring, Valve, intake	
11	3853766	8	Retainer, Valve spring, intake	
	3852811	8	Retainer, Spring, exhaust	
12	3852672	32	Valve collet, Valve spring retainer	
13	3852671	16	Seat, Valve rocker arm fulcrum	
14	3852814	16	Screw, Rocker arm	
15	3853847	16	Tappet	
16	3852813	8	Sleeve, Valve, spring retainer, intake	
17	3852815	16	Rocker arm	
18	3852817	16	Push rod, Standard	
19	3853906	1	Valve cover, Rocker arm, starboard	
	3853907	1	Valve cover, Rocker arm, port	
20	3852818	2	Gasket, Valve cover	
21	3853037	12	Screw, Valve cover	
22	3852707	1	Oil filler cap, Oil fill	
24	3852705	1	Bracket, Front, starboard	
	3852705	1	Bracket, Rear, port	
25	3853419	1	Screw, Clamp, stbd cylinder head, front	
26	3853557	2	Screw, Lift bracket to lower engine	
27	3852821	1	Grommet, PCV valve	
28	3853389	2	Screw, Lift bracket to upper engine	Front & rear
29	3852670	8	Valve stem seal, Valve stem, intake, standard	
	3853031	X	Valve stem seal, Exhaust, 0.015 in. OS	
	3853109	X	Valve stem seal, Intake, 0.015 in. OS	
	3853110	X	Valve stem seal, Intake, 0.030 in. OS	
30	3852146	1	Clamp, Oil press sender lead to cyl head	Front
32	3852819	8	Guide, Rocker arm fulcrum	
33	3853732	2	Gasket, Cylinder head	